CLAIMS

I claim:

1. A safety garment for industrial purposes or hunting including a safety jacket, coat, or vest including:

an outer layer, an inner layer, and a safety harness;

said inner layer having an outer surface and an interior surface:

said inner layer being selectively worn independent of said outer layer;

said outer layer defining an exterior and interior surfaces; said safety harness being disposed on said interior surface of said inner layer;

said safety harness having front and rear portions and a safety strap reversibly extendible from the rear portion of said safety harness and through an opening located in said outer layer of said garment, said safety strap having a safety loop or ring securely fastened to a free end thereof;

said safety ring being configured to couple with a safety line.

2. The safety garment of claim 1, said safety harness comprising a waist belt portion for extending around a user's waist, a pair of shoulder loops for extending over a wearer's shoulders and defining front and back shoulder loop portions, said waist belt portion having a coupler located between said front loop portions for selectively securing said safety harness, said back loop portions being crossed and forming a juncture

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connection, said safety harness safety strap or straps being securely fastened to said juncture connection and to said belt portion located at approximately the spine of the wearer or spaced at equal distance from center of wearers back.

- 3. The safety garment of claim 2, said safety strap having a lower extension below said waist belt for supporting a ring or loop to receive leg loop/crotch straps or a deer drag.
- 4. The safety garment of claim 3, wherein said back loop portions are crossed at said juncture and are looped over or stitched to said waist belt.
- 5. The safety garment of claim 4, further comprising an adjustable underarm strap extending laterally and connecting each respective front portion of said shoulder straps and looped over corresponding rear shoulder straps.
- 6. The safety garment of claim 5, further comprising a front upper belt portion spaced above said waist belt and extending between respective front portions of said shoulder strap, said front upper belt portion having a coupler located between said front loop portions for selectively securing said safety harness.
- 7. The safety garment of claim 3, said safety harness further comprising a plurality of attachments to said waist belt for receiving at least one of a plurality of accessories including removable leg loop/crotch straps, fanny pack, and deer drag said attachments.

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- 8. The safety garment of claim 7, further comprising leg loops for selective attachment to said waist belt attachments for receiving accessories.
- 9. The safety garment of claim 8, further comprising selectively reversible pants or trousers having opposing sides, said leg loops being attached to said trousers, said leg loops have attachment rings attached to and extending upward from said leg loop/crotch straps for attachment to said waist belt.
- 10. The safety garment of claim 9, wherein said safety harness is attached to said interior surface of said inner liner as by sewing, snaps, hook and loop material, or adhesive.
- 11. The safety garment of claim 3, wherein said safety harness is attached to said interior surface of said outer layer or shell as by sewing, snaps, hook and loop material, or adhesive.
- 12. The safety garment of claim 7, wherein said plurality of attachments each include an attachment strap attached at an upper end to said waist belt and an attachment ring or loop attached at a lower end thereof.
- 13. The safety garment of claim 12, wherein there is an attachment located on said waist belt near each of its respective ends and proximate said coupler at the front of said jacket.
- 14. The safety garment of claim 13, further comprising a "Y"-shaped crotch strap having a single strap integral with a pair of straps, said single strap attached to said ring or loop of said lower extension of said safety strap and the said pair of

straps attached to said ring or loop at the front and/or rear of said jacket.

- 15. The safety garment of claim 14, wherein said outer layer defines a single, centrally located opening therethrough below said safety strap for receiving said single strap, said opening being selectively closable.
- 16. The safety garment of claim 15, wherein said straps of said "Y"-shaped crotch strap are respectively attached to said loops or rings by snap hooks, buckles or the like.
- 17. The safety garment of claim 3, further comprising a pair of leg loops having straps attached to said loop or ring of said safety strap lower extension.
- 18. The safety garment of claim 17, wherein said outer layer defines a single, centrally located opening therethrough below said safety strap for receiving said pair of leg loops, said leg loops being attached to said loop or ring by snap hooks.
- 19. The safety garment of claim 3, wherein said outer layer of said jacket defines a centrally located slit and said safety strap extension extends through said centrally located slit.
- 20. The safety garment of claim 7, further comprising a pair of attachments to said waist belt attached at opposite sides and spaced from said safety strap extension and having respective depending straps and loops or rings, and wherein said outer layer of said jacket defines slits therethrough corresponding to said pair of attachments, said safety strap extension and said depending straps extending through respective slits in said outer layer of said jacket.

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- 22. The safety garment of claim 2, further comprising a pair of attachment straps depending from said waist belt in the back portion of said jacket and spaced from said safety strap and having attachment loops or rings and a pair of crotch straps attached at one end to a said respective loop or ring and defining a respective loop at the other end so as to removably slide over respective coupler portions of said waist belt in the front of said jacket for mounting on said waist belt at the front of said jacket.
- 23. The safety garment of claim 22, said outer layer defining a pair of openings therethrough below said attachment straps for separately receiving said pair of leg loop straps, said leg loop straps being attached to said loops or rings by fasteners, said openings having zippers or openings for closure thereof when not in use.
- 24. The safety garment of claim 2, further comprising lower extensions of said shoulder belts extending below said waist belt at the back of said jacket and leg loops having straps removably attached with said shoulder belts by respective couplers.
- 25. The safety garment of claim 24, said outer layer defining a pair of openings therethrough below and in line with said shoulder belt extensions for separately receiving said pair of leg loop straps.

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26. The safety garment of claim 2, further comprising upper torso extensions attached to said respective shoulder straps having a coupler for attachment around the wearer's upper torso.

- 27. The safety garment of claim 2, said safety harness further comprising a plurality of attachments to said waist belt for receiving at least one of a plurality of accessories including removable leg loop/crotch straps, fanny pack, and deer drag said attachments.
- 28. The safety garment of claim 27, wherein said plurality of attachments each include an attachment strap attached at an upper end to said waist belt and an attachment ring or loop attached at a lower end thereof.
- 29. The safety garment of claim 28, wherein there is an attachment located on said waist belt near each of its respective ends and proximate said coupler at the front of said jacket and there are a pair of attachments located on said waist belt respectively spaced from each side of said safety strap at the back of said jacket.
- 30. The safety garment of claim 29, further comprising a "Y"-shaped crotch strap having a single strap integral with a pair of straps, said pair of straps being respectively attached to said pair of attachments located at the back of said jacket and the said single strap attached to one of said ring or loop at the front of said jacket.
- 31. The safety garment of claim 30, wherein said outer layer defines a respective pair of openings therethrough below

said pair of attachments for receiving said single strap, each said opening being selectively closable when not in use.

- 32. The safety garment of claim 30, wherein said straps of said "Y"-shaped crotch strap are respectively attached to said loops or rings by fasteners or the like.
- 33. The safety garment of claim 1, said safety harness comprising a waist belt portion for extending around a user's waist, a pair of shoulder loops for extending over a wearer's shoulders and defining front and back shoulder loop portions, said waist belt portion having a coupler located between said front loop portions for selectively securing said safety harness, said safety harness further comprising an upper torso belt portion spaced above said waist belt portion and extending around the user's upper torso, said upper torso belt being attached to each said shoulder strap at both front and rear portions thereof, said safety strap portion being attached to said safety harness at the back thereof to said waist belt portion and said upper torso belt portion.
- 34. The safety garment of claim 33, said safety strap having a lower extension below said waist belt for supporting a ring or loop to receive leg loop/crotch straps or a deer drag.
- 35. The safety garment of claim 34, wherein said outer layer of said jacket defines a centrally located back slit and said safety strap extension extends through said centrally located slit.
- 36. The safety garment of claim 35, further comprising a pair of attachments to said waist belt attached at opposite sides

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and spaced from said safety strap extension and having respective depending straps and loops or rings, and wherein said outer layer of said jacket defines back slits therethrough corresponding to said pair of attachments, said safety strap extension and said depending straps extending through said respective slits in said outer layer of said jacket.

- 37. The safety garment of claim 33, said rear portions of said shoulder straps each having a lower extension below said waist belt for supporting a ring or loop to receive leg loop/crotch straps, additional tethers, or a deer drag.
- 38. The safety garment of claim 37, wherein said outer layer of said jacket defines two spaced-apart back slits below said waist belt and said shoulder strap extensions extend through respective said slits.
- 39. The safety garment of claim 33, said rear portion of said shoulder straps each having an attachment strap attached at said upper torso belt and supporting an attachment loop or ring to receive leg loop/crotch straps, additional tethers, or a back pack.
- 40. The safety garment of claim 39, wherein said outer layer of said jacket defines two spaced-apart back slits below said upper torso belt and said attachment straps extend through respective said slits.
- 41. The safety garment of claim 7, wherein said leg loops include a single leg loop strap looped or stitched over said waist belt.

- 42. The safety garment of claim 7, wherein a single strap serves as two leg loop/crotch straps and said single strap is supported by a single attachment belt attached to said waist strap and supporting said single attachment belt by a loop or stitch therein.
- 43. The safety garment of claim 7, wherein a single attachment belt attached to said waist belt supports a single attachment ring, two leg loop straps being attached to said single attachment ring by respective fasteners.